



Titus Furniture Ltd.

100 Dolomite Dr. Toronto, Ontario M3J-2N2



R-183 BED ASSEMBLY INSTRUCTION

PARTS LIST

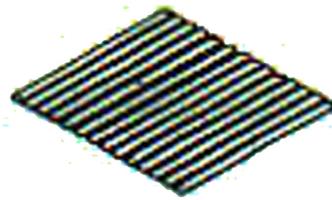
Wood Screws

-  52 - King
- 52 - Queen
- 52 - Double
- 34 - Single

Machine Screw

-  8 - King
- 4 - Queen
- 4 - Double
- 0 - Single

Bed Slats



- 9 - King
- 18 - Queen
- 18 - Double
- 9 - Single

Centre Support

- 2 - King
- 1 - Queen
- 1 - Double
- 0 - Single



Centre Support Legs

- 8 - King
- 4 - Queen
- 4 - Double
- 0 - Single



Adjustable feet for the Centre Support Legs

- 8 - King
- 4 - Queen
- 4 - Double
- 0 - Single



Footboard - 1pcs



Bed legs - 4pcs



Headboard - 1pcs



Side Rails - 2pcs





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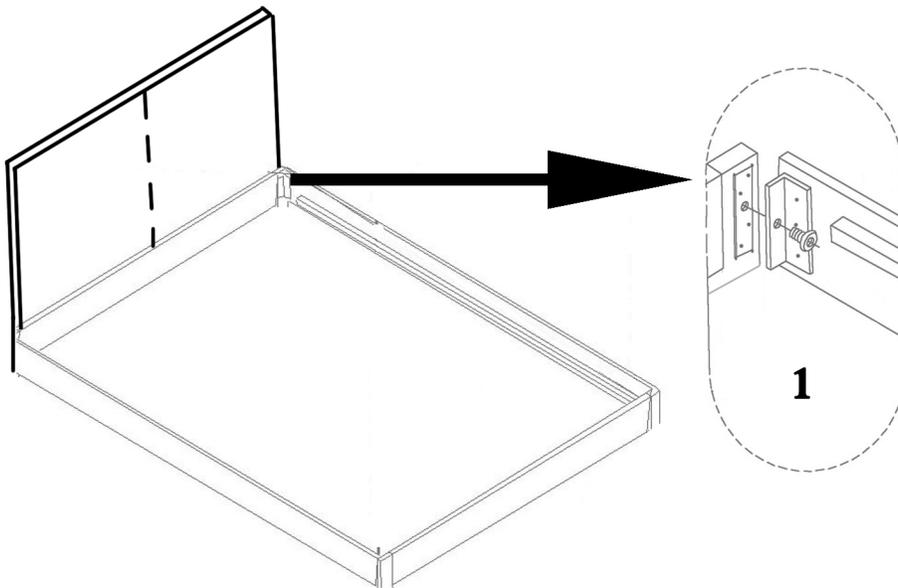
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Step 1 - Attach Each Side Rail to the Endboards

Place the Headboard on the ground, and vertically attach each side rail to the left and right side of the endboard. Align the metal brackets and tightly fasten. When complete, attach the “U” Shaped frame to the Endboard.



Step 2 - Attach Each of the 4 Legs

Attach each of the legs into the designated and marked spot on the bed (2 on the headboard, and 2 on the footboard).

Secure legs, and place the bed in desired location in room





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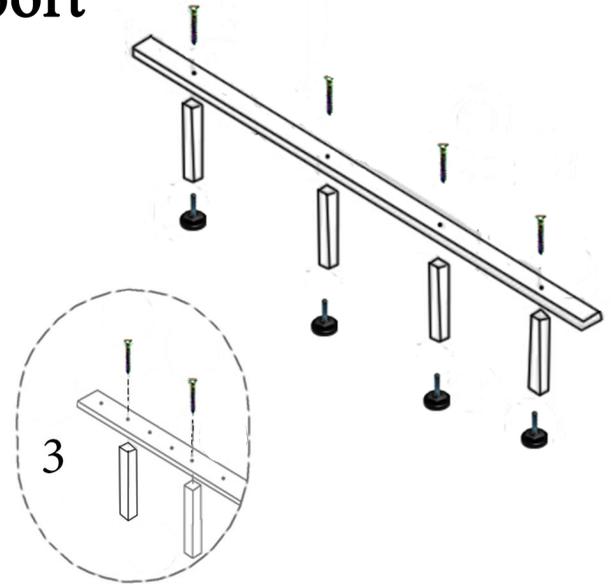
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Step 3 - Assemble the Centre Support

Attached all 4 of the **Centre Support Legs** to the **Centre Support Bar**.

Align each leg with the pre-cut hole in the centre support bar, and insert a **Machine Screw** through the pre-cut hole in the centre support bar, into the metal insert in the leg.

Once complete, screw in the **Adjustable Feet** into the bottom of each centre support leg.



Step 4 - Attaching the slats to the Frame/Centre Support

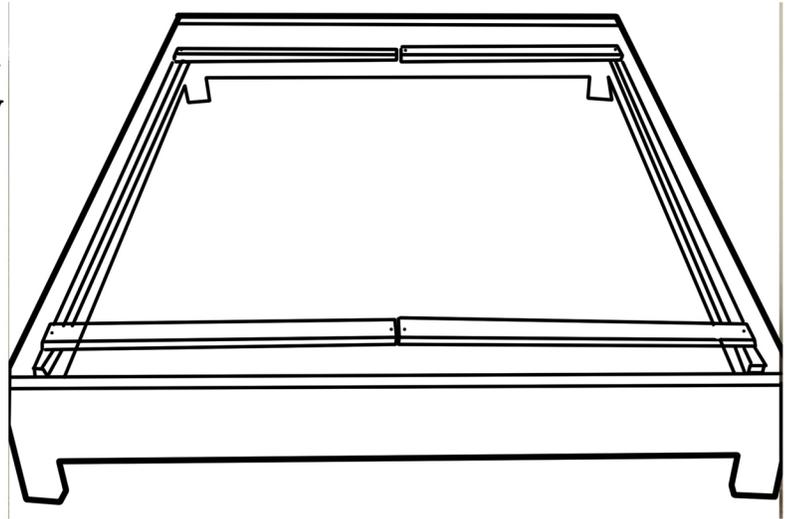
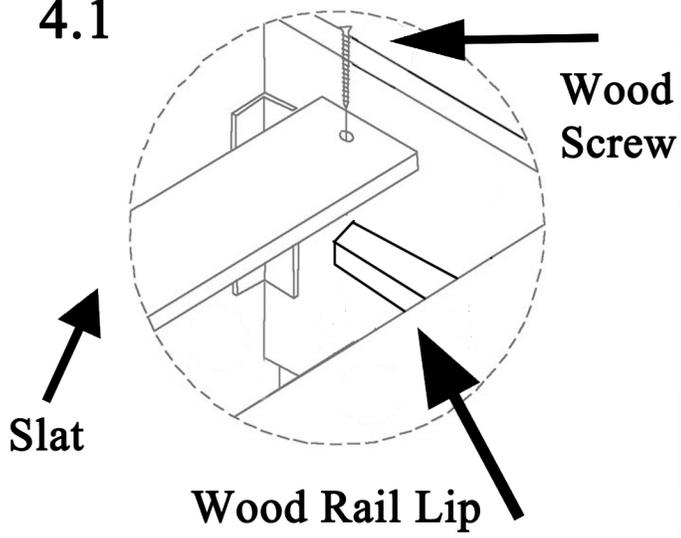
4.1 - Begin by attaching 1pc Slat, approx 2.5" in from the end of the wood rail lip. Repeat this process on both sides, and both ends. You will now have 4 slats attached.

4.2 - Now, place the assembled centre support bar in the middle, and securely attach the 4 ends of the slats to the centre support.

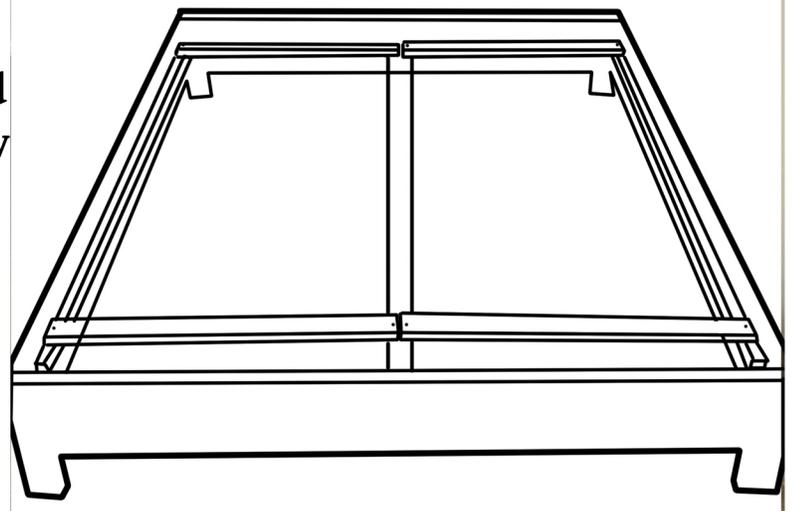
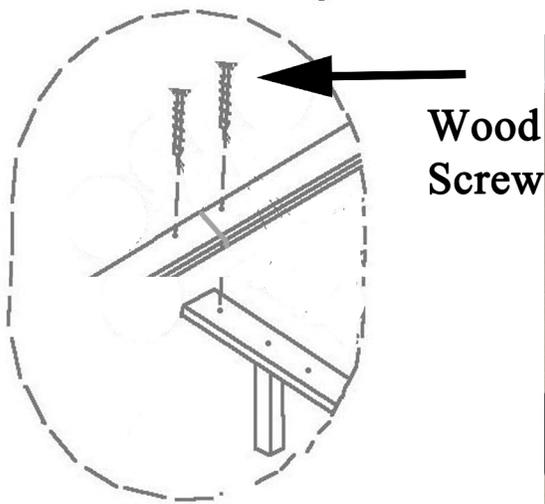
4.3 - Once complete, attach the rest of the slats, spacing each one approx 5.5" apart.

****See Next Page for Diagram**

4.1



4.2



4.3

Complete By
Attaching
remainder Slats
-approx 5.5" apart.

5.5"

